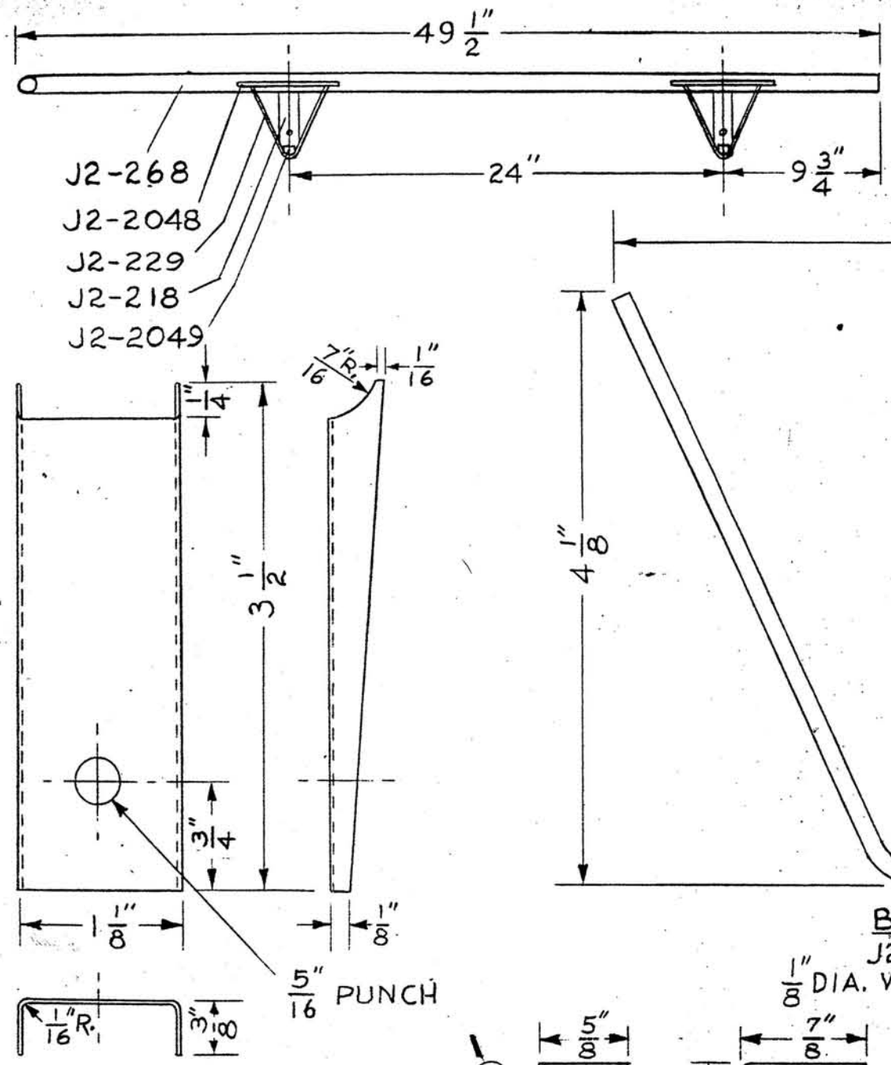
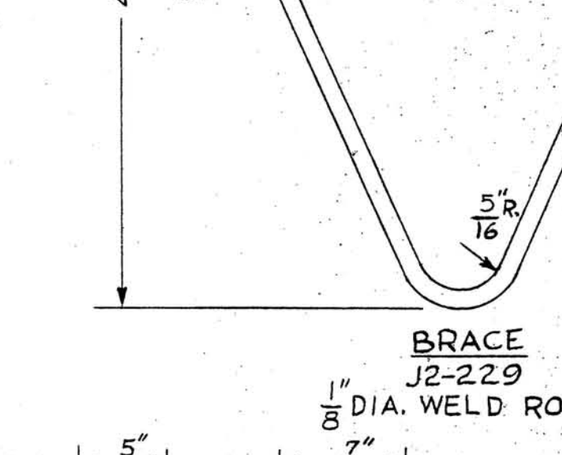
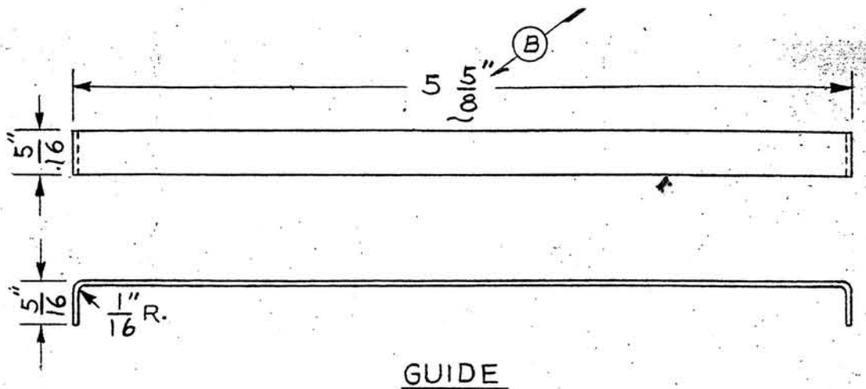


BRACE
J2-229
1/8" DIA. WELD ROD

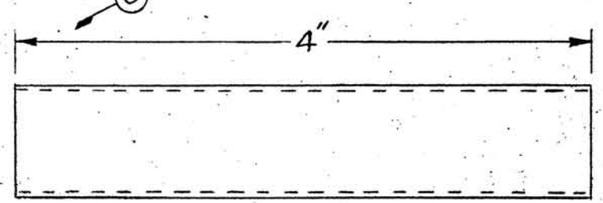
BRACKET
J2-218
.032" #1025 STEEL



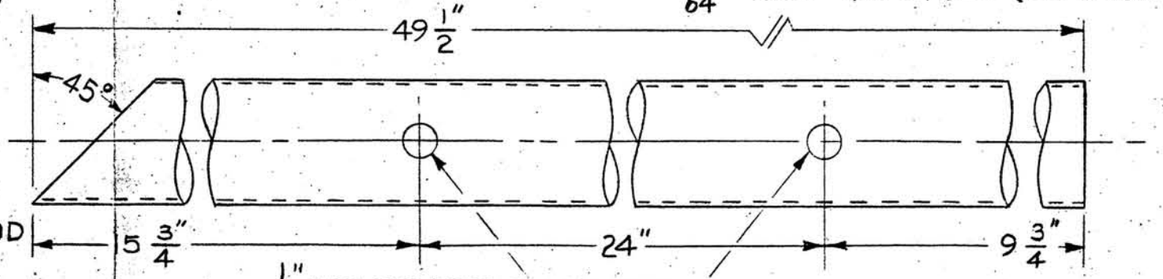
TAB
J2-2049
1/32" #1025 STEEL



GUIDE
J2-2048
.062" #1025 STEEL

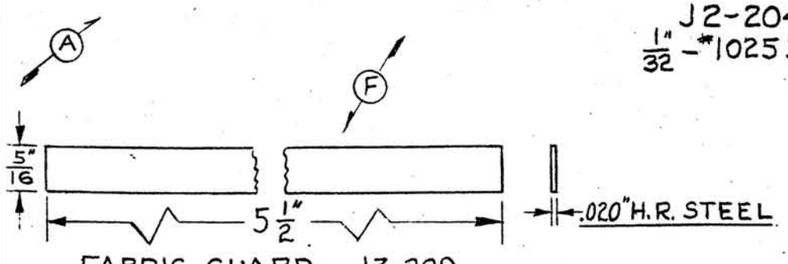


LINER
25/32" - .028" #1025 TUBE OR (J2-223)
51/64" - .035" #4130 TUBE (J2-2062)



1/4" HOLES FOR ROSETTE WELDS THROUGH ONE SIDE OF TUBE ONLY

LONGERON
J2-268
7/8", .035" #4130 TUBE



FABRIC GUARD J3-299

LET.	REVISION	DATE	BY
H	REDRAWN WITHOUT CHANGE	5-14-45	J.B.M.
G	5/16" R. WAS 1/2" R.	3-26-41	
F	PART ADDED	3-26-41	
E	WAS 4 HOLES THRU BOTH SIDES OF TUBE	3-7-41	
D	VIEW ADDED	2-13-41	
C	.062 WAS .045	4-12-40	gwm
B	5 5/8 WAS 5 7/16"	4-12-40	gwm
A	MADE .032"	9-20-38	

MODEL	PER PLANE	NEXT ASSEMBLY	SUPERSEDES	SUP. BY

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

PART No.	No. REQ.	MATERIAL
SCALE FULL SIZE		TOTAL WT.—LBS.

FINISH—PIPER SPECIFICATION #10
MANUFACTURING PRACTICES—PIPER SPECIFICATION #9

COCKPIT THROTTLE ASS'BLY

D. E. L.			
11-20-37			J2-A222
DRAFTSMAN	CHECKER	STANDARDS	

JUL 5 1961